

**ILS or LOC RWY 23R**  
BATTLE CREEK EXECUTIVE AT KELLOGG FIELD (BTL)

**MISSED APPROACH:** Climb to 1500 then climbing left turn to 3000 on heading 215° and AZO VOR/DME R-090 to LEROY/AZO 9.4 DME and hold, continue climb-in-hold to 3000.

